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2 **Experimental and numerical study of the shear behavior of stone masonry walls**
3 **strengthened with GFRP reinforced mortar coating and steel-cord reinforced**
4 **repointing**

5

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6

7 **Abstract**

8 The research work herein presented is aimed at investigating the structural behaviour of stone masonry walls
9 reinforced through different strengthening techniques. In particular, the difference between them is given by
10 (i) application on both faces of a mortar coating reinforced with a GFRP (*Glass Fiber Reinforced Polymers*)
11 mesh; (ii) application of the GFRP jacketing on one side only and (iii) application of a hybrid technique,
12 obtained by the combination of a GFRP jacketing, on one side, and a reinforced repointing with steel-strands,
13 on the other. Shear-compression (SC) and diagonal compression (DC) experiments were carried out on full-
14 scale masonry walls both reinforced (RM) and unreinforced (URM), as reference. The structural
15 effectiveness of the various reinforcing techniques is highlighted. Further assessment of test predictions was
16 then performed by means of well-calibrated finite-element (FE) numerical models able to properly take into
17 account the effective contribution of each specimen component. Interesting correlations were generally
18 found between test predictions and corresponding numerical models. The experiments, as shown, generally
19 evidenced a good effectiveness of the strengthening techniques proposed, with particular concern to that with
20 the reinforced coating on both sides, and highlighted also the importance of the transversal connectors to
21 prevent in plane cracks in the masonry and the detachment of the reinforced coating.

22

23 **Keywords:** stone masonry structures; shear strength; reinforcement techniques; GFRP jacketing; steel-cords;
24 full-scale cyclic experiments; finite-element numerical modelling.

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25 **1. Introduction**

26 The assessment of the structural behaviour of masonry structures under seismic excitation represents a topic
27 of interest for researchers, due to the very low tensile strength of masonry and to the large number of existing
28 seismically inadequate masonry structures.

29 For this reason, various reinforcement techniques have been proposed over the last decades and investigated
30 through experiments and numerical analyses [1].

31 Lin et al [2], for example, tested 25 masonry wallettes, in order to assess the strengthening capabilities of
32 sprayed ECC (Engineered Cementitious Composite) shotcrete. In their work, the authors highlighted how the
33 used fiber reinforced concrete can increase the ductility (up to 220%) and in-plane strength of unreinforced
34 clay wallettes, hence resulting extremely advantageous for the seismic retrofitting of masonry structures.

35 Kadam et al [3] experimentally investigated the structural behaviour of reinforced masonry walls under in-
36 plane diagonal compressive loads. In that case, the strengthening technique consisted of a Ferro-cement
37 welded wire mesh (WWM) and micro-concrete coating.

38 In [4], the structural efficiency of surface mounted fiber reinforced polymer strips has been investigated. In
39 that case, two-leaf and three-leaf walls were retrofitted by means of CFRP (Carbon Fiber Reinforced
40 Polymers) strips. Further extended experimental investigations on clay brick masonry walls retrofitted by
41 means of CFRP strips with various applications have been discussed also in [5, 6], where results of shake
42 table tests have been compared for reinforced masonry specimens in terms of measured lateral strength, drift,
43 maximum strain in composites. Quasi-static cyclic experiments on brick walls retrofitted with CFRP strips
44 have been presented also in [7], where the effects of various anchorage systems have been emphasized. In
45 [8], the cyclic shear-compression response of brick masonry walls with window openings, strengthened with
46 various GFRP patterns, has been experimentally and numerically investigated. FRP retrofitted masonry walls
47 have been tested also in [9].

48 Borri et al. [10] proposed a "Reticolatus" technique, consisting in small diameter, high strength stainless
49 steel cords embedded in the repointing mortar and connected to the masonry panels by means of stainless
50 steel connectors passing through the wall. The main advantage of this technique is that it can be applied also
51 to masonry walls with uneven surfaces and composed of irregular components, such as historic masonry
52 walls obtained by assembling together rubble stone elements.

53 In [11], the structural behaviour of multi-leaf stone masonry panels strengthened with grout injections have
54 been investigated by means of experiments performed on 1:1 and 2:3 scaled specimens under in-plane cyclic
55 lateral loads and simultaneous vertical compressive loads. In that experimental campaign, the effects of
56 different levels of compression have also been investigated. Milosevic et al [12] assessed the in-plane shear
57 strength of rubble stone masonry walls through diagonal compression experiments. The authors did not
58 investigate the structural behaviour of reinforced specimens, mainly focusing on the behaviour of
59 unreinforced masonry walls in order to provide useful mechanical correlations with existing works of
60 literature. Gattesco et al. [13][14] carried out numerous diagonal compression tests on different types of
61 masonry walls strengthened by applying on both the surfaces a mortar coating reinforced with a GFRP
62 (Glass Fiber Reinforced Polymer) mesh. The role of the materials' mechanical properties was also
63 investigated, and the obtained test results evidenced good effectiveness of the investigated technique. In it,
64 the interaction between the GFRM (*Glass Fiber Reinforced Mortar*) jacketing and the masonry walls is
65 provided by appropriate GFRP connectors. Borri et al [15] recently performed a wide series of cyclic
66 diagonal compression experiments on masonry specimens reinforced by means of various strengthening
67 techniques: GFRM jacketing on both the faces, "Reticolatus" system on both the faces and a combined
68 system with GFRM jacketing on one side and "Reticolatus" on the other. All these techniques evidenced
69 interesting effectiveness in terms of increase of shear resistance for masonry.

70 In this paper, the structural efficiency of GFRM jacketing and hybrid (GFRM jacketing + "Reticolatus")
71 strengthening techniques, applied on stone masonry walls, are assessed through shear-compression (SC)
72 cyclic experiments and diagonal compression (DC) tests. Full-scale experiments are performed on a total
73 number of seven specimens. Further assessment and validation of experiments is then performed by means
74 of well-calibrated, geometrically simplified but computational efficient finite-element (FE) numerical models
75 (ABAQUS/Standard [16]). A general good agreement is found between test predictions and the
76 corresponding numerical simulations. Although the discussed findings should be further validated by an
77 extended experimental campaign, in conclusion, the high potentiality of the proposed techniques - as well as
78 the effects of their main influencing parameters - are emphasized throughout the paper.

79

80

81 **2. Experimental investigation**

82 Two series of shear-compression (SC) experiments and diagonal compression (DC) tests were carried out on
83 masonry specimens characterized by different strengthening approaches.

84 Careful attention was paid, during the experimental campaign, for the assessment of the structural
85 effectiveness and potentiality of various solutions.

86

87 **2.1.Strengthening techniques**

88 **2.1.1 GFRM jacketing technique**

89 Experiments were firstly performed on stone masonry specimens strengthened with a special coating,
90 composed of mortar reinforced with a GFRP mesh. The reinforced mortar coating is 30mm thick and is
91 applied to the interested masonry surfaces as a plaster.

92 The main properties of the GFRM jacketing technique is that the conventional mortar reinforcement
93 composed of steel bars is replaced by a reinforcing mesh made with GFRP wires. In this experimental
94 campaign, specifically, the GFRP mesh consisted of AR (Alkali-Resistant)-glass fibers and epoxy vinyl ester
95 resin (Fig.1a). Compared to traditional steel reinforcements and metal meshes, the main advantages of GFRP
96 strengthening systems are given by their low weight, easiness of application, lack of corrosion phenomena
97 and high electromagnetic transparency.

98 GFRP nets have a typical square shaped mesh, as also discussed in [14][15]. A $66\times 66\text{mm}^2$ regular pattern
99 was used in this work, with a cross section of the single wire equal to $A_{net}= 10\text{mm}^2$, obtained by assembling a
100 set of fibers with a nominal dimension of $19\text{-}24\mu\text{m}$. The adopted GFRP mesh (mesh density 500gr/m^2), in
101 accordance with the technical data provided by the producer and preliminary tensile tests performed on ten
102 small GFRP mesh specimens, can offer an average Young's modulus close to $E_{bar}= 27\text{GPa}$, a characteristic
103 ultimate tensile resistance $F_{ub,bar}= 5.7\text{kN}$ and an ultimate tensile strain $\varepsilon_{u,bar}= 3\%$.

104 The structural interaction between the masonry wall and the GFRM jacketing is then guaranteed by
105 appropriate connectors, having a typical "L" shape, composed of GFRP (Fig.1b) and generally used in a
106 number of 6 elements per m^2 .

107 The cross section of these connectors - obtained by assembling together a set of glass fibers (60% minimum
108 percentage, compared to the total cross-section area of the connector) with size 19-24 μm - has a rectangular
109 shape of nominal dimensions $s_1= 12\text{mm} \times s_2= 8\text{mm}$. The L_1, L_2 dimensions of the L-shaped connectors used
110 in this experimental campaign were 300mm and 100mm, respectively. Based on recommendations of the
111 producer and three tensile tests carried out on L-shaped specimens, the adopted connectors can offer an
112 ultimate tensile characteristic strength $F_{ub,conn}$ up to 39kN, corresponding to a tensile characteristic stress
113 $\sigma_{ub,conn}= 455\text{MPa}$ (standard deviation $\pm 11\text{MPa}$), and an average Young's modulus $E_{conn}= 20.5\text{GPa}$.

114 The L-shaped connectors are generally located in the masonry wall through $\phi= 25\text{mm}$ diameter passing-
115 through holes and are superposed at least 210mm to lap splice. The structural interaction between the
116 connectors and the masonry wall is then offered by injection of thixotropic resins. At the interception
117 between each L-connector and the GFRP mesh, being the nodal connection of crucial importance for the
118 effectiveness of the strengthening technique, a further $33 \times 33\text{mm}^2$ piece of GFRP mesh is then applied
119 (Fig.1c), in order to offer a proper distribution to possible peaks of stress.

120 The GFRM jacketing has to be applied on both faces of the interested masonry wall. In some cases, the
121 application of the mortar coating is possible only on one side of the masonry, because on the other side
122 frescos or fair-face are present. In this paper, the structural efficiency of both solutions is properly assessed.

123

124 **2.1.2. Hybrid "Reticolatus" technique**

125 A hybrid solution was also investigated during the same investigative campaign. In this case, the technique
126 consists in strengthening the masonry walls by means of a combined "Reticolatus" system and a GFRM
127 jacketing. The "Reticolatus" technique is described in [15], where it has been applied to a large number of
128 stone and brick masonry specimens.

129 The technique consists of inserting in the mortar of the repointing (generally every three joints) a continuous
130 mesh made of AISI 316 stainless steel cords (3mm diameter). The cords are arranged in the vertical and
131 horizontal directions, to form a net whose size typically depends on the dimensions of the stone elements.
132 The intercepting nodes of these cords are then rigidly connected to the opposite face of the masonry wall by
133 means of transverse stainless steel bars (typically in a number of 5 elements per m^2), able to provide a full

134 interaction between the cords and the specimen (Fig.2). Prior to the assembling of full-scale masonry
135 specimens, experiments have been performed on small cord specimens, in order to assess their mechanical
136 properties. Tensile test were performed on 10 samples and generally provided almost stable results, that is
137 tensile failure load $F_{t,steel}= 6.11$ kN (standard deviation ± 0.068 kN), ultimate tensile stress $f_{t,steel}= 1458$ MPa
138 (± 16.22 MPa) and Young modulus $E_{steel}= 81.5$ GPa (± 15.6 GPa).

139 The transverse threaded stainless connectors have a typical diameter of 8mm and are characterized by the
140 presence of a ring at one of their ends. The connectors are inserted throughout the total thickness of the
141 masonry wall (e.g. Fig.2). The metal cords constituting the reinforcing net are then passed through the rings
142 and by partial tightening of a nut it is possible to slightly prestress them, improving their reinforcement and
143 confinement effect.

144

145 **2.2. Description of specimens**

146 A total number of seven full-scale tests were performed throughout the experimental campaign.

147 Both shear-compression (SC) and diagonal-compression (DC) tests were carried-out on several double leaf
148 masonry specimens having specific geometrical properties and reinforcement techniques. In order to assess
149 the structural efficiency of each proposed solution, specifically, SC and DC tests were performed also on
150 unreinforced specimens (URM). All specimens were made with rubble limestone blocks (dimensions of
151 blocks quite variable but with an average size $150 \times 230 \times 90$ mm³, see Figs.4, 6 and 7). The nominal
152 dimensions of specimens were $1.50 \times 2.00 \times 0.35$ m³ for SC tests, and $1.16 \times 1.16 \times 0.40$ m³ for DC tests (Fig. 3).

153 Some experimental compression tests performed on $500 \times 400 \times 1000$ mm masonry samples provided average
154 values for Young's modulus, compressive strength and density respectively equal to $E_{masonry}= 2430$ MPa,
155 $f_{c,masonry}= 4.5$ MPa and $\rho_{masonry}= 2100$ kg/m³ [13]. The masonry walls were built by using an hydraulic lime
156 mortar (320 kg/m³ of hydraulic lime per m³ of mortar) with an average compressive strength – based on a
157 total number of six preliminary experiments performed on small 100mm diameter and 200mm height
158 cylindrical specimens – equal to $f_{c,mortar}= 7.5$ MPa.

159 After testing the reference URM specimen (MSR1), three SC experiments were performed on further
160 specimens characterized by the application of the above described strengthening techniques. As specified in
161 Table 1, the structural capabilities of the URM specimen (MSR1) were compared with the experimental

162 results obtained on specimens reinforced with the application of a double GFRM jacketing (MSR2), a single
163 GFRM jacketing (MSR3) and a hybrid strengthening technique (MSR4). For all the RM specimens, a total
164 number of 24 equally spaced GFRP connectors were used (with $\approx 0.4\text{m}$ the grid size, Fig.3a). The GFRM
165 jacketing and the "Reticolatus" techniques were then applied as described in Section 2.1.2.

166 The GFRM jacketing for all the RM specimens was realized by means of a lime-cement mortar. Six
167 compressive experiments performed on small cylindrical samples provided an average compressive strength
168 $f_{c,mortar} = 19.2\text{MPa}$. Also in the case of DC tests, the structural behaviour of an URM specimen (DC1) was
169 compared with the test predictions obtained from specimens reinforced with a double GFRM jacketing
170 (specimen DC2) or a hybrid technique (specimen DC3). Based on the nominal dimensions of each specimen,
171 six GFRP connectors were equally spaced through a regular mesh pattern (with $\approx 0.4\text{m}$ the grid size, Fig.3b),
172 in order to properly connect the masonry walls with the GFRP mortar coatings.

173

174 **2.3. Test methods and procedures**

175 **2.3.1. Shear-compression (SC) tests**

176 The test setup of SC experiments is illustrated in Fig.4. Each masonry specimen was laid over a reinforced
177 concrete (RC) base having total dimensions $1.50 \times 0.25 \times 0.40\text{m}^3$. A second equal RC element was also placed
178 on the top of the masonry specimens, and effectively connected to a stiff steel beam able to apply both
179 vertical and horizontal forces to the tested masonry walls (Fig.4a).

180 Shear-compression experiments were performed on specimens by applying first a vertical force equal to
181 480kN - corresponding to an average compressive pressure $\sigma_f \approx 0.9\text{MPa}$ in the masonry wall - by means of
182 two vertical electro-mechanical actuators connected to the top steel beam and to the stiff concrete floor of the
183 laboratory, respectively (Figs.4a-4b). A third electro-mechanical actuator was used to apply horizontal forces
184 at the top of the specimens.

185 19 potentiometer displacement transducers were used to survey some displacements of each specimen
186 (Fig.4b). In particular, T1/T3 and T2/T4 transducers measured the diagonal variation on both specimen
187 faces; T5/T7 and T6/T8 instruments surveyed the vertical deformation of the specimen at right and left
188 vertical edges; T9 and T10 transducers measured the uplift of the specimen at the bottom edge, while T11
189 and T12 transducers measured the uplift of the stiff steel beam at the top of the specimen. T13 and T14

190 instruments were used to monitor the distance of the steel beam from the floor; at the same time, T15 and
191 T16 transducers surveyed the masonry-concrete slip at the top and bottom edges of the specimen,
192 respectively; T17 measured the slip of the bottom concrete element with respect to the floor; while T18 and
193 T19 the horizontal displacement at the top of the specimen. Some details concerning the transducers
194 application are illustrated in Figs.4c-4d. Three load cells were also used to register the vertical load at both
195 the extremities of the wall, and the imposed horizontal shear load.

196 The vertical load was firstly applied, and maintained constant up to failure. Then the horizontal actuator was
197 varied cyclically with complete inversion, by taking into account a displacement-controlled test protocol.
198 The experiment was governed through a computer arranged with a special software to control the three
199 actuators, so that the same total vertical load and the same vertical displacements on transducers T13 and
200 T14 could be guaranteed during the entire test.

201 The horizontal top displacement was varied cyclically between two opposite values, and increasing gradually
202 these values at the end of each cycle. The typical horizontal displacement variation sequence is summarized
203 in Fig.5 (RM specimen MSR2). The test was stopped just before the collapse of the specimen.

204

205 **2.3.2. Diagonal compression tests**

206 To carry out DC tests, an appropriate experimental apparatus was designed to allow the application of the
207 diagonal load without moving the specimen. The typical DC specimen, in fact, was built on a steel bench and
208 after curing, part of the bench was removed to allow placing the steel device for applying the load at one of
209 the bottom corners of the specimen (Fig.6a). The device has an angle welded to a robust H-shape profile and
210 stiffened with a series of ribs, to avoid deformation of the angle. A second similar device was applied at the
211 opposite corner of the specimen. Finally, a third device was connected to the bottom device through four
212 steel bars, in order to provide a diagonal force by means of a hydraulic jack interposed between the top
213 devices (Figs.6a-6b). During the experiments, as shown in Fig.6b, two couples of potentiometer transducers
214 (T1/T3, T2/T4) were used to measure the variation of the relative distance, on both the wall surfaces,
215 between two reference points on the diagonals (reference distance 1200mm).

216 The hydraulic jack was activated with a hand pump and the applied force was measured with a pressure
217 transducer. All the transducers were connected to an electronic acquisition unit interfaced with a computer.

218 A sequence of loading-unloading cycles was carried out assuming load increments of 20kN at each cycle up
219 to reaching 80% of the maximum load. Then the test was prosecuted assuming displacements increments of
220 0.25mm. All the experiments were stopped at the failure of specimens, or at least at the attainment of a
221 maximum displacement of the compressed diagonal equal to 20mm.

222

223 **2.4. Discussion of test results**

224 The comparison between test results obtained from URM and RM walls generally highlighted, both for SC
225 and DC tests, as well as for the various configurations, the high potentiality of the studied reinforcement
226 techniques.

227

228 **2.4.1. Shear-compression tests**

229 The SC test performed on the URM specimen MSR1 manifested a typical failure mechanism characterized
230 by the progressive opening and propagation of in-plane vertical cracks at the top of the masonry wall – due
231 to the separation of the two masonry leaves deriving from the applied compression in the diagonal strut – and
232 almost diagonal cracks in among the faces of the specimen, thus leading to a subsequent collapse.

233 In this hypothesis, specimen MSR1 reached a maximum shear load $H_{max}= 155\text{kN}$, a maximum lateral
234 displacement at its top end equal to $u_{max}= 11.9\text{mm}\approx 0.006h$, being h the nominal height of the specimen. The
235 conventional ultimate lateral displacement u_u , corresponding at a post-cracked residual resistance equal to
236 80% its maximum load carrying capacity H_{max} . Is equal to $7.9\text{mm}\approx 0.004h$. These values are summarized in
237 Table 2. Fig.7a presents the shear load H -maximum lateral displacement u cyclic behaviour observed during
238 the test, while in Figs.7b-7c it is possible to notice the final crack pattern in the specimen.

239 Three SC tests were also performed on RM specimens MSR2, MSR3 and MSR4. All the strengthening
240 techniques manifested a marked increase of resistance and ductility in the tested specimens, compared to the
241 URM wall MSR1. Load H -lateral top displacement u curves obtained separately for the various RM
242 specimens, are compared to MSR1 results in Figs.8a, 8b and 8c respectively. For them, the failure
243 configurations are also proposed, in order to emphasize their typical collapse mechanism.

244 All the specimens manifested a stable cyclic behaviour, also after occurring of damage in the stone masonry
245 wall (Figs.7-8). The exception was represented by specimen MSR3, where the application of the GFRM

246 jacketing on one side only caused parasitic out-of-plane bending in the specimen, due to the eccentricity of
247 its resisting plane with respect to the mid plane of the masonry wall. The consequent occurrence of
248 premature damage in the unreinforced surface of the specimen did not allow to carry-out a full cyclic
249 experiment (Fig.8b).

250 The experiments highlighted that the critical component of the investigated structural system is generally
251 represented by the connectors. The RM walls, although more resistant and ductile than the URM specimen,
252 failed due to the progressive collapse of some connectors (e.g. the GFRP connectors located along the
253 compressed diagonal of the masonry wall), thus due to the progressive detachment of the mortar coatings
254 from the masonry surfaces. Nevertheless, an appreciable structural efficiency was noticed.

255 Comparative calculations are proposed also in Table 2 for all the SC experiments. In it, R_{load} represents the
256 ratio of the maximum attained shear load for each RM specimen, compared to the predicted strength of the
257 URM specimen MSR1. Similarly, the R_{disp} ratio is representative of the relationship between the failure
258 lateral displacements u_u attained by the various RM walls, compared to the failure deformation of specimen
259 MSR1. In the same Table, the values of maximum load H_{max} , maximum lateral displacement u_{max} , ultimate
260 lateral displacement u_u and the corresponding drift u_u/h are also collected. In it, finally, the experimental
261 equivalent tensile strength f_t values are also directly calculated as:

$$262 \quad H_{max} = Bt \frac{f_t}{\beta_{shear}} \sqrt{1 + \frac{\sigma_0}{f_t}}, \quad (1)$$

263 being Eq.(1) suitable for the estimation of the shear failure strength of stone masonry walls [17]. In Eq.(1), in
264 particular, B and t respectively denote the width and thickness of the tested specimens, σ_0 is representative
265 of the average compressive stress in specimens due to the applied compressive vertical loads and β_{shear} is the
266 shear distribution factor, assumed equal to 1.5 for the tested specimens, based on their height to width ratio.
267 In this hypothesis, the last right column of Table 2 proposes the ratio R_t between the equivalent tensile
268 strength of RM specimens, compared to that of URM one.

269 Based on test results collected in Table 2, it can be seen that independently on the typology of reinforcement,
270 the ductility of the tested specimens increased up to two times, compared to specimen MSR1. Also in terms
271 of total strength, appreciable contributions offered by the various techniques were found, with increments of

272 total resistance comprised between a minimum ratio 1.17 for the specimen MSR3 with a single GFRM
273 coating and a maximum ratio 1.39 for the specimen MSR2 with a double GFRM coating. A greater
274 increment in terms of equivalent tensile resistance was found in RM specimens with respect to the URM one.
275 As expected, the maximum strengthening contribution was offered by the double GFRM jacketing (specimen
276 MSR2). The specimen MSR3 reinforced with a single GFRM coating resulted less effective, since due to the
277 application of only one reinforced jacket the confining effect was almost negligible and the in-plane response
278 of the wall was eccentric with respect to its middle plane. However, a ductility increase comparable to that of
279 the other strengthened specimens was obtained.

280 The third reinforcing technique (MSR4, hybrid system) offered an increment in resistance and ductility
281 almost comparable to the double GFRM coating. In this sense, the test confirmed that the presence of
282 reinforcement on both the faces of specimens can be extremely efficient, since it allows to avoid a premature
283 disaggregation of the stones, as well as to provide a stable confining effect, hence avoiding the opening and
284 progressive propagation of compressive cracks (e.g. specimen MSR1).

285 In any case, it should be noticed that the failure of connectors occurred in all tested specimens, causing the
286 premature detachment of the reinforced coating and consequently a reduced effectiveness of the
287 strengthening techniques (Fig.8).

288

289 **2.4.2. Diagonal compression tests**

290 DC experiments confirmed the high strengthening capabilities of the investigated reinforcement techniques.
291 Compared to SC experiments, the reinforced DC specimens manifested larger increment of resistance and
292 ductility for the tested masonry walls. This effect was mainly due by a full interaction - up to failure -
293 between the GFRM jacketing or hybrid reinforcement and the corresponding masonry walls. While SC
294 reinforced specimens emphasized a mainly local failure mechanism in few connectors, leading to a
295 progressive detachment of the almost undamaged mortar coatings from the specimen surfaces, DC tests - due
296 to a different loading configuration - did not manifest local failure mechanisms in the connectors.

297 In Fig.9, for example, graphs of the applied compressive force C against the diagonal compressive strain ε_c
298 obtained for the specimens DC1, DC2 and DC3 are proposed. All the curves (skeleton curves derived from
299 cyclic loading-unloading test measurements) are extended up to a compressive deformation ε_c equal to 0.006.
300 These plots generally highlight a significant increase of the maximum resistance in both the RM specimens,
301 but manifest a considerably higher value of resistance especially for the specimen strengthened with
302 reinforced mortar jacket (DC2).

303 During tests, all the specimens showed a stop in the resistance increase at the occurrence of first cracks. In
304 the case of the RM specimens, the maximum attained load C_{max} remained almost constant up to a diagonal
305 compressive deformation equal to 0.003, and started to reduce slightly for larger deformations only. In the
306 URM specimen DC1, in contrary, after first cracking (Fig.10), the propagation of cracks caused a
307 progressive reduction of resistance.

308 The specimen DC2, strengthened with GFRP reinforced mortar coating on both faces, evidenced the
309 occurrence of many parallel cracks after the first one (Fig.11). In the hybrid strengthened specimen DC3, in
310 contrary, a slight out of plane deflection due to asymmetric strengthening (e.g. GFRP reinforced mortar
311 coating stiffer than the reinforced repointing) anticipated the occurrence of diagonal cracks in the masonry
312 wall and the failure propagation of mortar joints, through the wall thickness, although the reinforced coating
313 remained almost uncracked up to failure. Due to the progressive damage of the masonry specimen (Fig.12),
314 the applied load did not increase further (Fig.9).

315 Further comparative calculations are collected in Table 3, in the form of maximum load C_{max} , shear strain at
316 the onset of cracking γ_{cr} and shear deformation γ_u corresponding to a 20% reduction of the maximum load
317 C_{max} in the post-cracked phase. Both the shear deformations γ_{cr} and γ_u were estimated as the sum of the
318 absolute measured diagonal strains $\gamma = |\varepsilon_t| + |\varepsilon_c|$, with the subscripts t and c refer to diagonals in tension and
319 compression respectively.

320 In the same table, the ratio R_{load} between the maximum loads of RM and URM specimens, the ratio R_{strain}
321 between the shear strain γ_u at 20% reduction of the load after the peak value and the shear strain at the onset
322 of cracking γ_{cr} are also reported. The first ratio (R_{load}) evidences the increase in resistance with respect to
323 URM specimen, while the second (R_{strain}) emphasizes the ductility of specimens.

324 As shown, the resistance of the specimen strengthened with GFRM jacketing on both faces (DC2) resulted
325 almost quadruple that of the unstrengthened specimen DC1, whereas the resistance of the specimen
326 reinforced with the hybrid system (DC3) was 70% higher than that of URM specimen.

327 In terms of ductility (R_{strain}), DC experiments performed on both the RM samples confirmed the high
328 capabilities of the studied techniques. R_{strain} ratios obtained for DC2 and DC3 specimens manifested in fact a
329 20% increase and 100% increase respectively of ductility, compared to the URM specimen DC1.

330 The higher resistance of the specimen strengthened with the reinforced coating applied on both faces (DC2),
331 with respect to that reinforced with the hybrid system, was mainly due to both the presence of two reinforced
332 layers and the symmetry of the applied strengthening technique, with respect to the mean plane of the
333 specimen. On the contrary, the load carrying behaviour up to failure of the specimen reinforced with the
334 hybrid system (DC3) was partly affected by a parasitic out of plane flexural mechanism (Fig.12b). This
335 failure mechanism resulted in slight improvement of resistance capacities, although high ductility was
336 noticed.

337 In Table 3, the values of the equivalent tensile strength f_t for the URM and RM of DC tests are also proposed.
338 The equivalent tensile strength f_t was calculated, in accordance with RILEM recommendations [18], using
339 the relationship:

$$340 \quad f_t = \alpha \frac{C_{max}}{A_w}, \quad (2)$$

341 being $\alpha=0.5$, C_{max} the maximum compressive load and A_w the cross-sectional area of the tested specimens.

342 Although DC experiments were carried out on three specimens only, the obtained results generally provided
343 close agreement with earlier experimental studies (e.g. [14]), where the structural effectiveness of the same
344 reinforcement techniques has been assessed by means of DC tests performed on four types of masonry walls.

345 The current DC and SC tests, consequently, can represent a further experimental background for further
346 optimizations.

347

348 **3. Finite-element numerical interpretation of experiments**

349 Assessment of full-scale experiments was then carried out by means of opportunely calibrated finite-element
350 (FE) numerical models [16]. Comparisons are presented in this paper for the URM (MSR1) and RM (MSR2,

351 double GFRM coating; MSR3, single GFRM coating) SC specimens (Section 3.1), as well as for the URM
352 (DC1) and RM (DC2, double GFRM jacketing) specimens (Section 3.2).

353

354 **3.1. Shear-compression experiments**

355 **3.1.1. Unreinforced specimen FE-MSR1**

356 In accordance with the test setup presented in Section 2.3, the model FE-MSR1 consisted of two concrete
357 elements, a masonry wall and a steel contrast beam.

358 Both the concrete and the masonry elements were described in the form of 3D solid, 8-node brick elements
359 available in the ABAQUS/Standard element library (C3D8R type). In order to save the computational cost of
360 simulations, a regular mesh pattern with a constant mesh size of $l_{mesh}= 0.08\text{m}$ was used. The structural
361 interaction between masonry and the concrete components, having coinciding mesh nodes between the
362 contact surfaces, was then guaranteed by means of rigid connections (surface-to-surface "tie" constraints
363 [16]) able to prevent possible relative displacements and rotations between the interested nodes (Fig.13a).

364 The upper stiff steel element (Fig.4) was described in the form of shell elements, lying on a x - z plane and
365 having a regular mesh pattern composed of 4-node elements ($l_{mesh}= 0.08\text{m}$). Possible relative displacements
366 between these coinciding steel-masonry nodes were again avoided by means of a "tie" constraint (Fig.13a).

367 The model FE-MSR1 was then rigidly restrained at the base ($u_x= u_y= u_z= 0$, Fig.13b).

368 The typical simulation consisted in a static incremental, geometrical nonlinear, displacement-controlled
369 analysis divided in two steps. In the first step, the vertical pre-compression was applied in the form of a
370 vertical, uniformly distributed pressure q applied to the upper surface of the stiff steel beam. Gravity loads of
371 concrete, masonry and steel components were also taken into account. The second step was carried-out on
372 the pre-compressed FE-model, and a monotonic history of horizontal, linear rising lateral displacements u_x
373 was imposed to the end nodes of the top concrete element (Fig.13b).

374 Careful consideration was paid for the mechanical characterization of materials. Concrete, representative of
375 the top and bottom RC elements, was assumed as an indefinitely elastic and isotropic material ($E_{cls}= 40\text{GPa}$,
376 $\nu_{cls}= 0.20$ and $\rho_{cls}= 2500\text{kg/m}^3$). For steel, an indefinitely linear elastic, isotropic material was also defined
377 ($E_{steel}= 201\text{GPa}$, $\nu_{steel}= 0.25$ and $\rho_{steel}= 7850\text{kg/m}^3$). Finally, masonry was described in the form of an

378 equivalent, homogeneous and isotropic material having a linear elastic behaviour up to failure ($E_{masonry}=$
379 2430MPa, $\nu_{masonry}= 0.15$ and $\rho_{masonry}= 2100\text{kg/m}^3$), while its post-cracked behaviour was then based on an
380 appropriate calibration of the "concrete damaged plasticity" (CDP) mechanical model [16].

381 This mechanical model, developed by Lubliner et al. [19] for RC components and further elaborated by Lee
382 and Fenves [20], well applies to materials with quasi-brittle behaviour such as masonry. Recent examples for
383 masonry structural systems can be found in [21][22]. In the CDP model, the yield surface function takes the
384 form of an extended Drucker-Prager classical model and is based on the proposal of Lubliner et al. [19],
385 successively modified in accordance with [20] to take into account different evolution of strength under
386 tensile and compressive stresses [16].

387 Nevertheless, its main input parameters must be properly assessed. The inelastic compressive and tensile
388 behaviours are in fact described in the form of a multi-hardening plasticity and a scalar isotropic damaged
389 elasticity characteristic curves (Fig.14). In this work, the main input parameters were defined in accordance
390 with [23]. The dilation angle Ψ and the ratio f_{b0}/f_{c0} between the equibiaxial compressive failure stress to the
391 uniaxial compressive one, specifically, were assumed equal to 48° and 1.16 respectively, while visco-plastic
392 phenomena were neglected. Tension stiffening effects were described in the form of a stress-strain post-
393 failure relationship (Fig.14a and Table 4), including also damage evolution and propagation. For the post-
394 cracked compressive behaviour, similarly, possible crushing phenomena were taken into account by means
395 of the constitutive stress-strain parameters proposed in Fig.14b and Table 4 respectively.

396

397 **3.1.2. Reinforced specimen FE-MSR2 (double GFRM jacketing)**

398 A second FE-model was developed for the reinforced specimen MSR2. In it, the URM specimen (Section
399 3.1.1) was properly modified, by introduction of the GFRP connectors and two mortar coatings.

400 The mortar coatings were described in the form of shell elements, lying on two x - y planes and having a
401 rectangular, uniform cross-section of total thickness $t_{coating}= 30\text{mm}$. In it, the reinforcing GFRP bars were
402 also taken into account, by means of two orthogonal GFRP layers having the nominal geometrical properties
403 of the actual GFRP net (Section 2.1.1). A regular, 4-node element mesh pattern was then used for the

404 geometrical description of these shell elements, so that the mesh nodes could coincide with the mesh nodes
405 of the adjacent masonry wall, on both the specimen faces.

406 An appropriate surface-to-surface interaction was then assigned to the masonry and mortar coating surfaces
407 in contact (Fig.15a). The full-scale experiment MSR2 (Section 2.4.1) highlighted in fact – especially in the
408 initial loading phase and prior to the failure of some L-connectors – an almost full interaction between the
409 masonry panel and the mortar jacketing against the applied shear loads, thus a coupled in-plane behaviour of
410 the RM specimen, due to the roughness of the masonry and jacketing surfaces in contact. In the direction
411 perpendicular to the plane of the wall, conversely, the interaction between masonry and jacketings was
412 primarily given by the L-connectors only, hence resulting affected by local peaks of axial tensile loads. In
413 this sense, the MSR2 FE-model was properly implemented so that the interaction between the specimen
414 components was correctly reproduced. The possible sliding of the mortar coating on the masonry surface was
415 described by means of a static friction coefficient $\mu=0.8$ (comparable with $\mu=0.7$ for masonry-to-masonry
416 and $\mu=0.8$ for concrete-to-concrete interactions). This value was assumed in order to take into account the
417 lack of roughness in the shell-to-solid contact surfaces, so that no relative sliding was prevented prior to the
418 collapse of the GFRP connectors. In the direction perpendicular to the contact surfaces, possible detachments
419 of the GFRM jacketing from the masonry faces were neglected. For the same reason, based on the
420 observation of experimental failure mechanisms, the possible occurrence of damage was accounted in the
421 mechanical description of the GFRP connectors, as discussed in the following paragraphs.

422 The L-shaped GFRP connectors were in fact simplified in the form of linear beam elements (Fig.15b),
423 having the same nominal $s_1 \times s_2$ cross-section of the actual connectors (Fig.1). The structural interaction
424 between each connector and the external mortar coatings was guaranteed by "join" connectors able to avoid
425 possible relative displacements between the linked nodes. At the same time, the possible local failure at the
426 connection between the masonry wall and the mortar coatings (e.g. collapse of the GFRP connectors
427 highlighted by full-scale SC tests) was taken into account by means of an appropriate mechanical calibration
428 of the GFRP fibers constituting the L-connectors.

429 Careful consideration was in fact dedicated to the mechanical characterization of the mortar coating, the
430 GFRP bars and the GFRP connectors respectively. In the first case, the CDP mechanical model was

431 calibrated to reproduce the effective mechanical properties of the adopted hydraulic mortar (Section 2.2),
432 with $E_{jacketing}= 20\text{GPa}$, $\nu_{jacketing}= 0.2$, $\rho_{jacketing}= 2100\text{kg/m}^3$. For the GFRP bars, an isotropic, elasto-plastic
433 mechanical behaviour was taken into account, with $E_{bar}=27\text{GPa}$, $\nu_{bar}= 0.3$, $\rho_{bar}=2400\text{kg/m}^3$ and $F_{ub,bar}=$
434 5.7kN the ultimate tensile strength (Section 2.1). For the GFRP connectors, finally, the same elastic
435 parameters given in Section 2.1.1 were taken into account ($E_{conn}=20.5\text{GPa}$, $\nu_{conn}= 0.3$, $\rho_{conn}= 2400\text{kg/m}^3$).
436 Concerning the tensile strength of the material, conversely, this value was calibrated to further extraction
437 tests.

438 Four experiments, specifically, were performed on small samples consisting of a single L-shaped GFRP
439 connector (Fig.1b) interacting with a $380\times 380\text{mm}^2$ portion of 30mm-thick mortar jacketing (Fig.16). When
440 assembling these small specimens, careful attention was paid for the description of the geometrical detail of
441 the GFRP connector-to-mortar interception, so that the actual nodal connection could be correctly
442 reproduced (Fig.16). A $33\times 33\text{mm}^2$ piece of GFRP mesh was also introduced in the small specimens. As a
443 result, the shortest edge of each GFRP connector (L_2 , Fig.1b) was embedded in the mortar coating together
444 with the GFRP mesh, whereas the other connector edge (L_1 , Fig.1b) was kept free. Once rigidly fixed the
445 base surface of mortar coating over a flat support, the typical extraction experiment consisted in applying a
446 quasi-static, monotonic tensile axial load at the free end of each GFRP-connector (L_1 edge), up to failure. All
447 these small specimens manifested almost a stable behaviour, characterized by a linear elastic mechanical
448 response up to the occurring of first damage mechanisms. Failure occurred due to cracking and
449 fragmentation of the mortar coating – close to the GFRP connector – with progressive sliding and subsequent
450 extraction of the GFRP connector itself. An average failure tensile load $F_{ub,conn}^* = 5.7\text{kN}$ (standard deviation
451 $\pm 0.72\text{kN}$) and yielding stress $\sigma_{ub,conn}^* = 58\text{MPa}$ were obtained from these extraction experiments (e.g. $\approx 1/7$
452 the tensile strength of the L-shaped connectors (Section 2.1.1)). In accordance with the damage mechanisms
453 observed in the SC full-scale experiments (e.g. detachment of mortar coatings from the faces of the masonry
454 wall, Section 2.4) and these further test results – due to the lack in the presented FE-models of possible
455 detachments at the GFRP connector-to-mortar coating interface – the average extraction failure tensile load
456 $F_{ub,conn}^*$ was considered well representative, although in a simplified way, of possible local collapse

457 phenomena in the typical GFRP connector-to-jacketing interceptions. The so assembled FE-MSR2 model
458 was successively restrained and loaded in the same way of the unreinforced model FE-MSR1 (Fig.13b).

459

460 **3.1.3. Reinforced specimen FE-MSR3 (single GFRM jacketing)**

461 The third FE-model was directly derived from the FE-MSR2 model.

462 The same material mechanical properties, loading conditions, boundaries and solving approach of the FE-
463 MSR2 model were taken into account. In this latter case, to assess the structural efficiency of a single GFRM
464 jacketing, a single mortar coating was described. The GFRP connectors were consequently linked by means
465 of "join" connectors at the shell GFRM coating, on one specimen face, and at the corresponding mesh nodes
466 of the masonry wall, on the opposite face.

467

468 **3.1.4. Discussion of SC numerical results**

469 Despite the simplified FE-modelling assumptions, the so obtained numerical models generally provided
470 interesting correlations with the corresponding SC test results. Comparative examples are proposed in Fig.17
471 for the URM specimen MSR1, compared to specimens MSR2 (Fig.17a) and MSR3 (Fig.17b). The
472 unreinforced FE-MSR1 model manifested the typical expected behaviour, with damage located along the
473 diagonal of the panel (Fig.18) and limited ductility. The use of a double GFRM jacketing, otherwise,
474 manifested in markedly increase of resistance and ductility for the same specimen. Numerical simulations
475 confirmed the high confining capabilities of the double mortar coating, hence providing a markedly uniform
476 distribution of stresses in the masonry panel (Fig.19a) and a more stable behaviour up to failure.

477 No damage was noticed in the GFRM coatings (Fig.19b), in accordance with the corresponding test results.

478 At the same time, the numerical simulations confirmed the fundamental role of the GFRP connectors, being
479 of crucial importance for the full structural interaction between the GFRM jacketing and the masonry panel.

480 Based on a detailed analysis of numerical predictions, progressive damage was found in the connectors along
481 the diagonal of the masonry specimen, that is where the mortar coatings offer the maximum confining
482 contribution to the masonry wall.

483 The primary role of GFRP connectors consists in fact in preventing possible out-of-plane deformations of the
484 GFRP jackets, due to progressive damage in the masonry wall. As far as the maximum tensile stresses in

485 each GFRP connector do not exceed their plastic strength $\sigma_{ub,conn}^*$, the confining contribution of the double
486 GFRP jacketing shows a significant increase of in-plane shear strength for the specimen (Fig.17a) and almost
487 a uniform distribution of stresses in the masonry wall (Fig.19, $u_{max}=3\text{mm}$). Otherwise, once the maximum
488 tensile stresses in the GFRP connectors exceed $\sigma_{ub,conn}^*$, the L-shaped connectors along the compressed
489 diagonal are not able to carry-on additional loads. This effect leads to the attainment of higher tensile stresses
490 in the resting GFRP connectors, as well as to a reduced confining effect of the GFRP jackets and to a partial
491 decrease of the total in-plane shear strength for the entire specimen (Fig.17, $u_{max}=10\text{mm}$).

492 The FE-MSR3 numerical model, although strengthened by a single mortar coating only, also provided
493 numerical predictions rather in good agreement with the corresponding test results (Fig.17b). The predicted
494 failure mechanism was comparable to that of the FE-MSR2 model. In Fig.17b, for example, it is interesting
495 to notice that once the diagonal GFRP connectors fail, the mortar coating alone – although undamaged – is
496 not able to provide appropriate confining contributions to the adjacent masonry panel. As a result, the in-
497 plane shear load-top lateral displacement curve of the damaged FE-MSR3 model coincides with that of the
498 damaged unreinforced FE-MSR1 model (Fig.17b, for maximum top displacements larger than 10mm).

499 Further numerical simulations were thus performed on the double reinforced FE-MSR2 model, and results
500 proposed in Fig.17a were compared to numerical predictions obtained by the same FE-MSR2 model
501 deprived of the GFRP connectors (e.g. masonry panel and rigidly attached mortar jacketings).

502 These further numerical simulations highlighted that although an idealized, full coupling against orthogonal
503 pressures was taken into account between masonry and jacketings, the mortar coatings alone cannot provide
504 appropriate strengthening contributions to the same specimen (Fig.20, "FE-MSR2, no GFRP connectors").

505 Conversely, the use of GFRP connectors with higher ultimate tensile resistance $\sigma_{ub,conn}^*$ typically resulted in a
506 partial improvement of the structural efficiency provided by the double mortar coating. This effect can be
507 seen from Fig.20, where the results of the reference FE-MSR2 model are compared with the results of further
508 FE-MSR2 models, obtained by progressively increasing the ultimate tensile resistance $\sigma_{ub,conn}^*$ of the
509 connectors. The same simulations also highlighted that – for the studied specimen – an ultimate tensile
510 resistance up to 2.5-3 times the experimentally derived value $\sigma_{ub,conn}^*$ can provide a $\approx 48\%$ increase of the
511 ultimate resistance predicted for the MSR2 specimen, with also an appreciable increase of ductility. As far as

512 the $\sigma_{ub,conn}^*$ further increases, however, the GFRP connectors only do not provide additional structural
513 benefits to the specimen, and failure of the RM wall occurs due to damage propagation in the mortar coatings
514 and in the masonry panel, rather than in the GFRP connectors, thus resulting in progressive decrease of
515 ductility. Consequently – although the presented numerical studies still require further extended experimental
516 validation – it is clear that all the components should be properly designed (depending on the mechanical
517 properties of masonry) so that the structural effectiveness of the investigated strengthening techniques could
518 be maximized.

519

520 **3.2. Diagonal compression experiments**

521 As for the SC samples, appropriate FE-numerical models were successively carried-out for the DC samples.
522 The URM specimen (FE-DC1 model) was mechanically characterized as discussed in Section 3.1. Based on
523 the test setup given in Section 2.3, the stone masonry wall was subjected to a monotonic history of linearly
524 increasing diagonal compressive forces, up to failure.

525 The reinforced DC2 (double GFRM jacketing, FE-DC2 model) was also described in ABAQUS/Standard. In
526 doing so, each reinforcement component (mortar, GFRP mesh and L-shaped GFRP connectors), and their
527 structural interaction were described as discussed for the corresponding SC samples (Section 3.1).

528 Comparative numerical and experimental plots are proposed for DC specimens in Fig.21.

529 As shown, a general good agreement was found between the DC specimens and the corresponding FE-
530 models. FE-DC numerical models confirmed the high potentiality of the studied techniques, confirming the
531 marked confining capabilities of the GFRM jacketings compared to hybrid technique.

532 It is also interesting to notice, differing from SC experiments, that the DC tests and the corresponding
533 numerical models highlighted a lower involvement in the global resisting mechanism of the L-shaped
534 connectors, hence resulting in a markedly higher effectiveness of the same strengthening techniques. In the
535 case of FE-DC2 model, for example, maximum tensile stresses attained in the GFRP connectors typically
536 resulted equal to $\approx 1/5$ the calibrated failure stress $\sigma_{ub,conn}^*$. Careful attention should be generally paid, in this
537 context, to the adopted test protocol. It is clear, in fact, that discrepancies between SC and DC results

538 discussed in this paper could be partly affected – for a same strengthening technique – by the specific
539 loading condition of the tested samples.

540

541 **4. Summary and conclusions**

542 Full-scale shear compression (SC) and diagonal compression (DC) experiments were performed on seven
543 stone masonry walls in various retrofitting conditions. Compared to the structural capabilities of the
544 'reference' unreinforced specimens (URM), the efficiency of (i) a double GFRM jacketing, (ii) a single
545 GFRM jacketing and (iii) a hybrid (GFRM coating + "Reticolatus") retrofitting technique were assessed by
546 means of full-scale experiments and Finite-Element numerical simulations. Based on extended discussion of
547 test predictions and further assessment of experiments by means of properly calibrated FE-models,
548 specifically, it was shown throughout the paper that:

- 549 • Both the SC and the DC experiments evidence a general and significant increase of the original
550 resistance and ductility for all the tested specimens, compared to the URM one. The observed failure
551 mechanisms typically emphasized the crucial role of the GFRP connectors, for the tested specimens.
552 Especially in the case of SC experiments - due to the simultaneous action of axial loads ($\sigma_f \approx$
553 0.9MPa) and cyclic shear forces - the reinforced (RM) specimens failed due to local collapse
554 mechanisms of few GFRP connectors, hence due to the progressive detachment of the almost
555 undamaged GFRM jacketing from the masonry surfaces, and to a subsequent disaggregation of the
556 mortar coatings from the stone elements.
- 557 • Further assessment of full-scale experiments was also carried out by means of Finite-Element (FE)
558 solid models able to properly reproduce the structural interaction between the various components of
559 each full-scale specimen, as well as the corresponding failure mechanisms. The FE-analyses
560 generally provided interesting correlation between numerical and experimental results, hence
561 confirming – although the limited number of full-scale experiments – the capabilities and
562 potentialities of the studied retrofitting approaches.
- 563 • Additional parametric FE-studies highlighted the importance of an appropriate design of the GFRP
564 connectors, compared to the mechanical properties of masonry and mortar coatings. For the tested

565 SC specimen with double jacketing (MSR2), for example, it was shown that an ultimate tensile
566 resistance of the GFRP connectors at least 2.5-3 times higher than the reference value would provide
567 a $\approx 48\%$ increase of the RM specimen strength. Conversely, further increase of the ultimate resistance
568 of the GFRP connectors would result in negligible additional benefits and a collapse mechanism
569 governed by damage propagation in the mortar jackets.

570 Although further studies are required for a proper assessment and optimization of the investigated techniques
571 (e.g. position and dimension of GFRP connectors, jacketing-to-masonry stiffness and strength ratio, etc.), in
572 conclusion, experimental and numerical studies discussed in this paper highlighted the general structural
573 efficiency and validity of all the examined solutions. It is thus expected that detailed discussion proposed in
574 this work could represent a valid background for future improvements and investigations.

575

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627

628

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648 **Figure 1**

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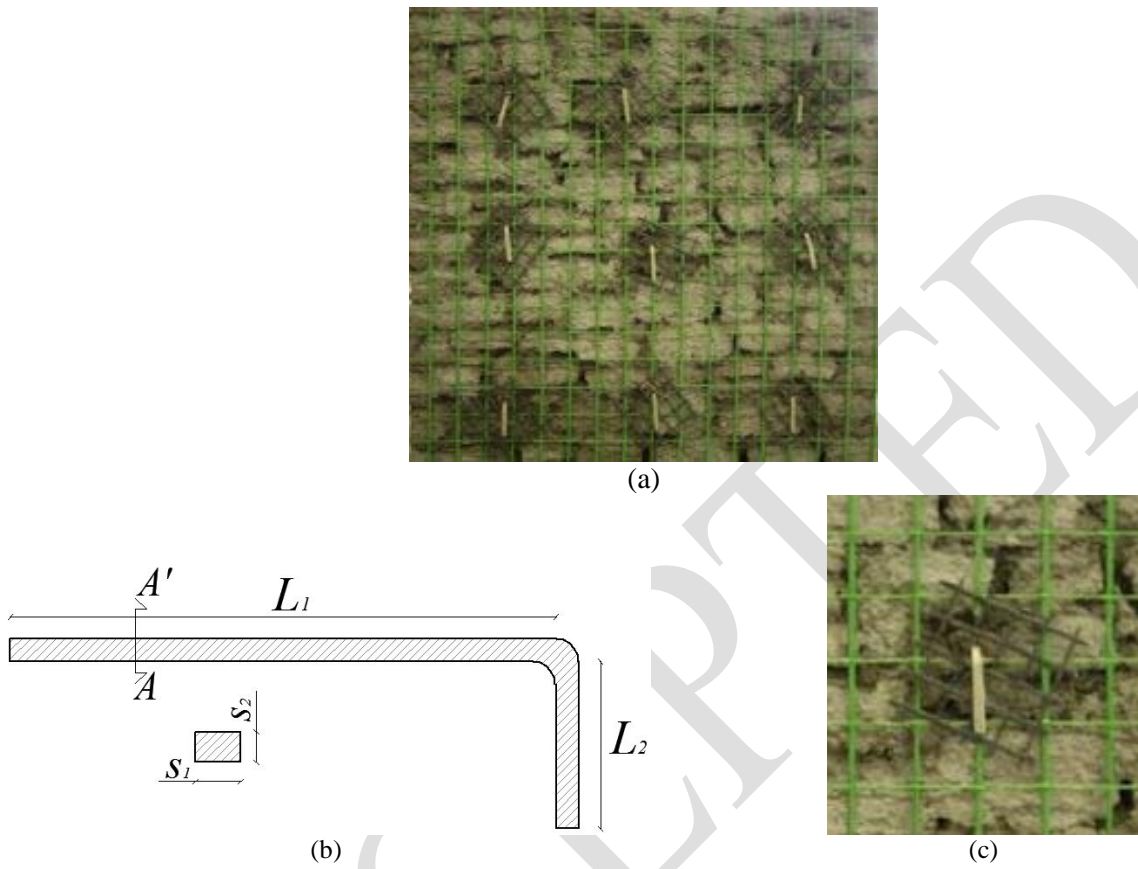


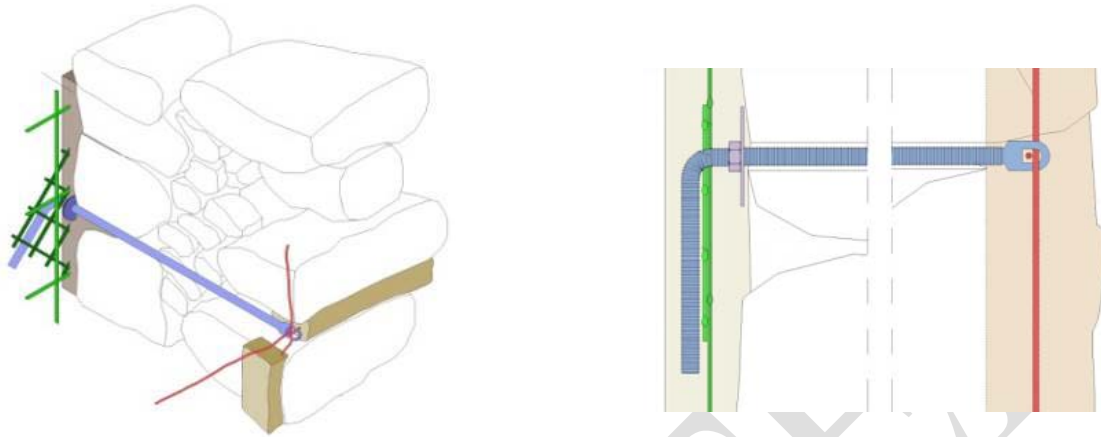
Fig.1. GFRM jacketing technique. (a) Example of GFRP mesh; (b) geometry and cross-section of an L-shaped connector; (c) connection detail.

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652 **Figure 2**

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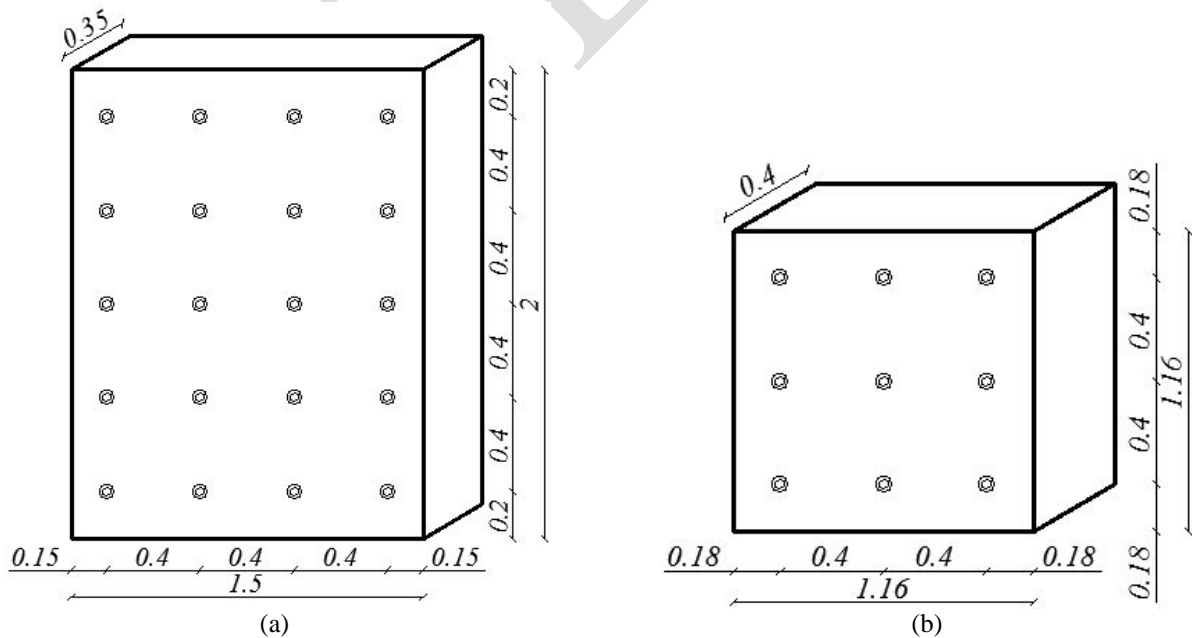
654 **Fig.2.** Hybrid "Reticolatus" strengthening technique. Details of the connector passing-through the masonry wall.

655

656

656 **Figure 3**

657



658 **Fig.3.** Position of $\phi=25\text{mm}$ passing-through holes for the allocation of GFRP connectors. (a) SC specimens;
659 (b) DC specimens. Nominal dimensions in m.

660 **Figure 4**

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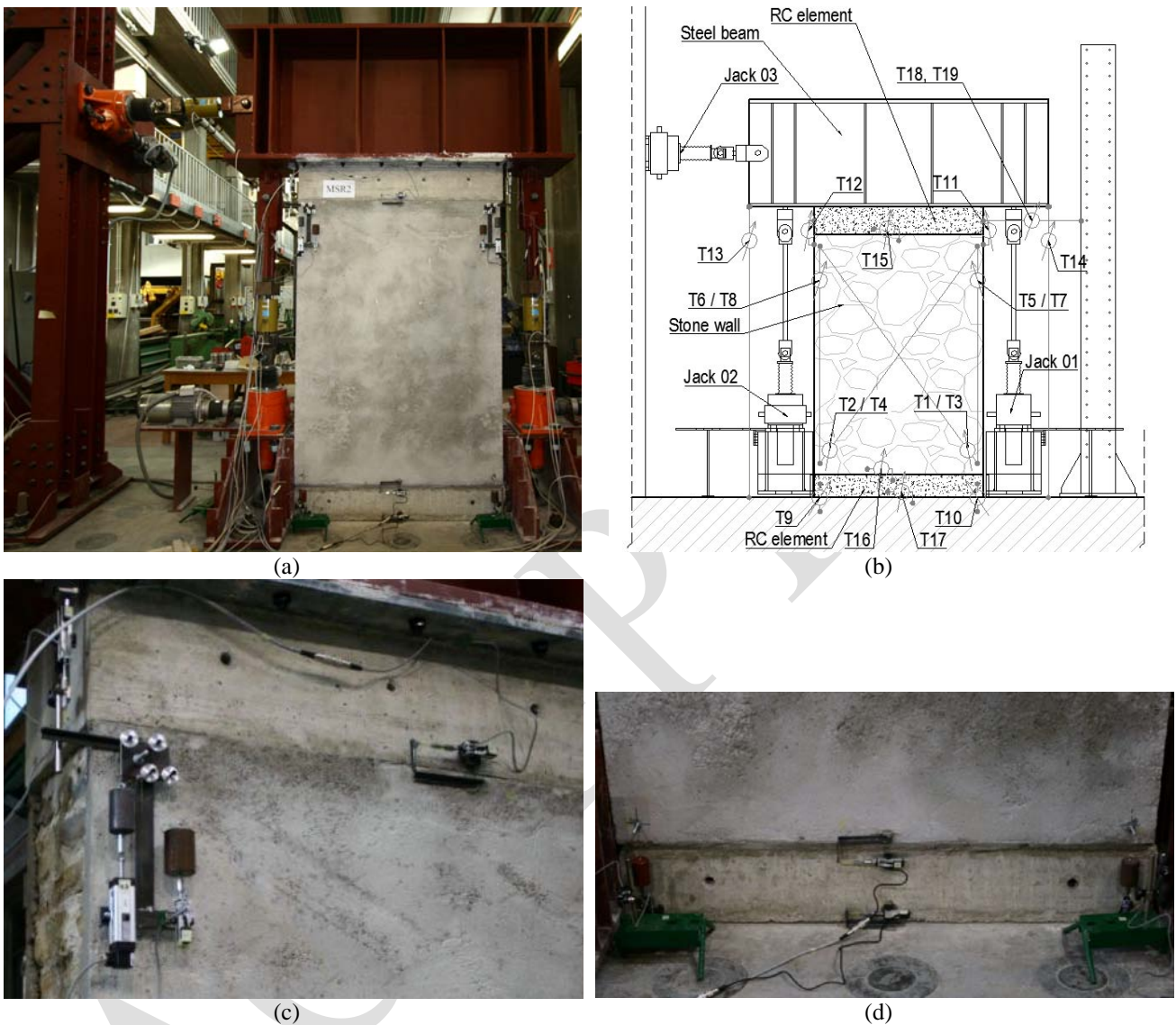


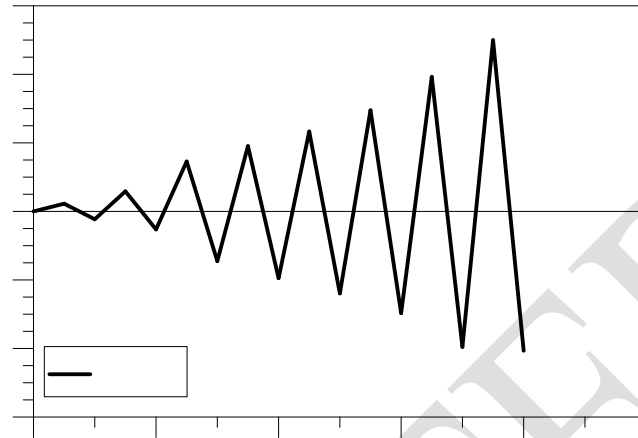
Fig.4. SC experiments. (a) Test setup; (b) position of transducers; instrumentation details (c) at the top and (d) at the base of the specimen.

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663

664 **Figure 5**

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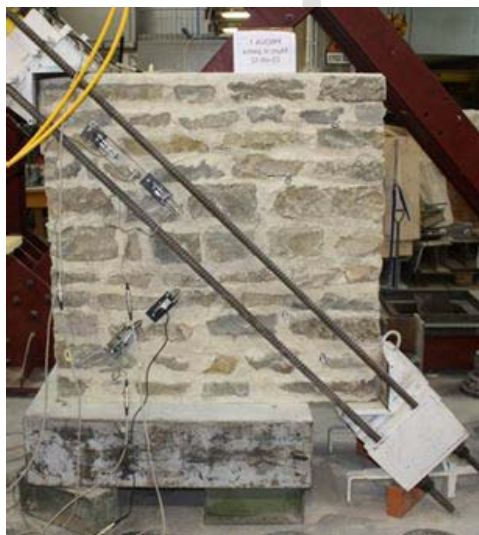
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Fig.5. Horizontal displacement sequence for SC experiments (example for specimen MSR2).

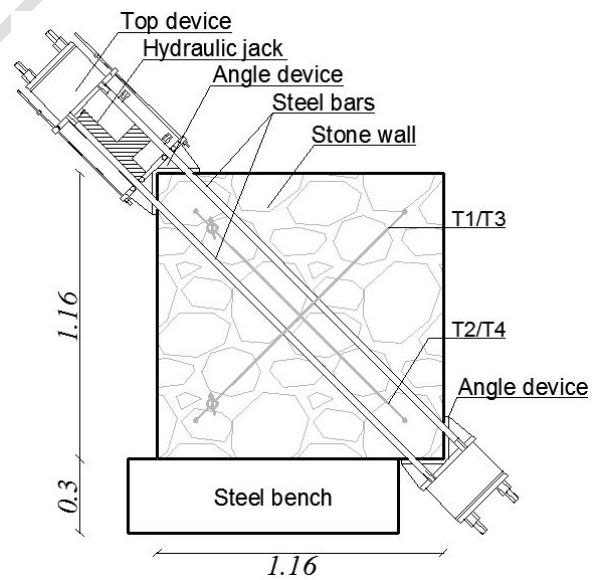
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669 **Figure 6**

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(a)



(b)

Fig.6. DC experiments. (a) Test setup and (b) drawing of the experimental apparatus (nominal dimensions in m).

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674 **Figure 7**

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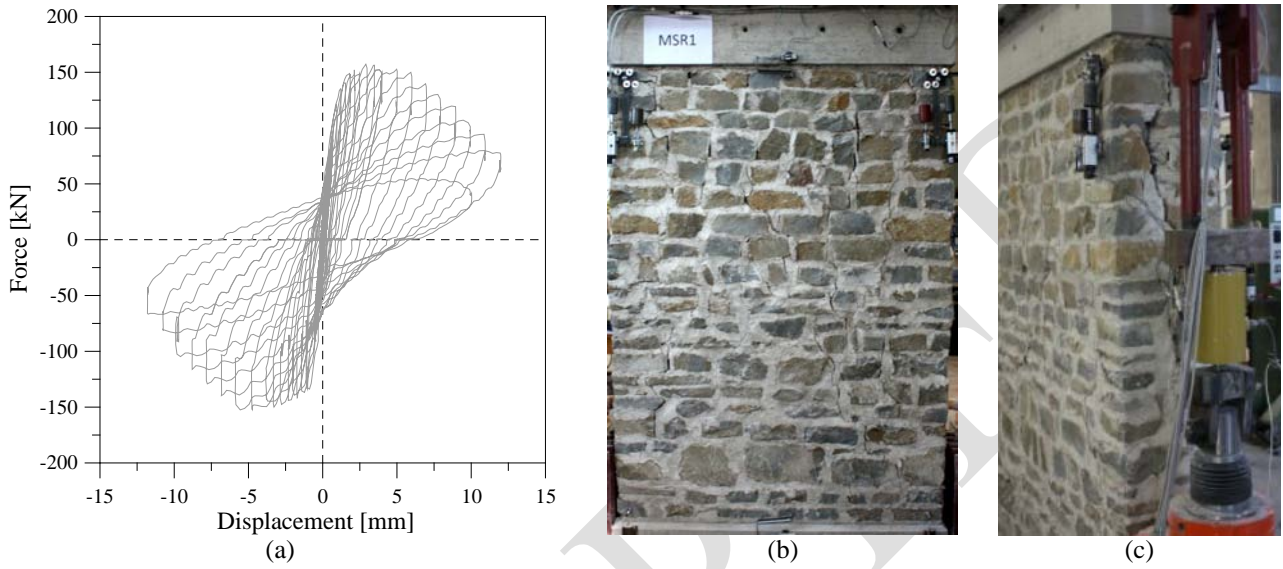


Fig.7. SC experiment of the URM specimen MSR1. (a) Load H -lateral displacement u cyclical behaviour; (b) crack pattern at the end of the test (front view); (c) failure configuration (detail).

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678 **Figure 8**

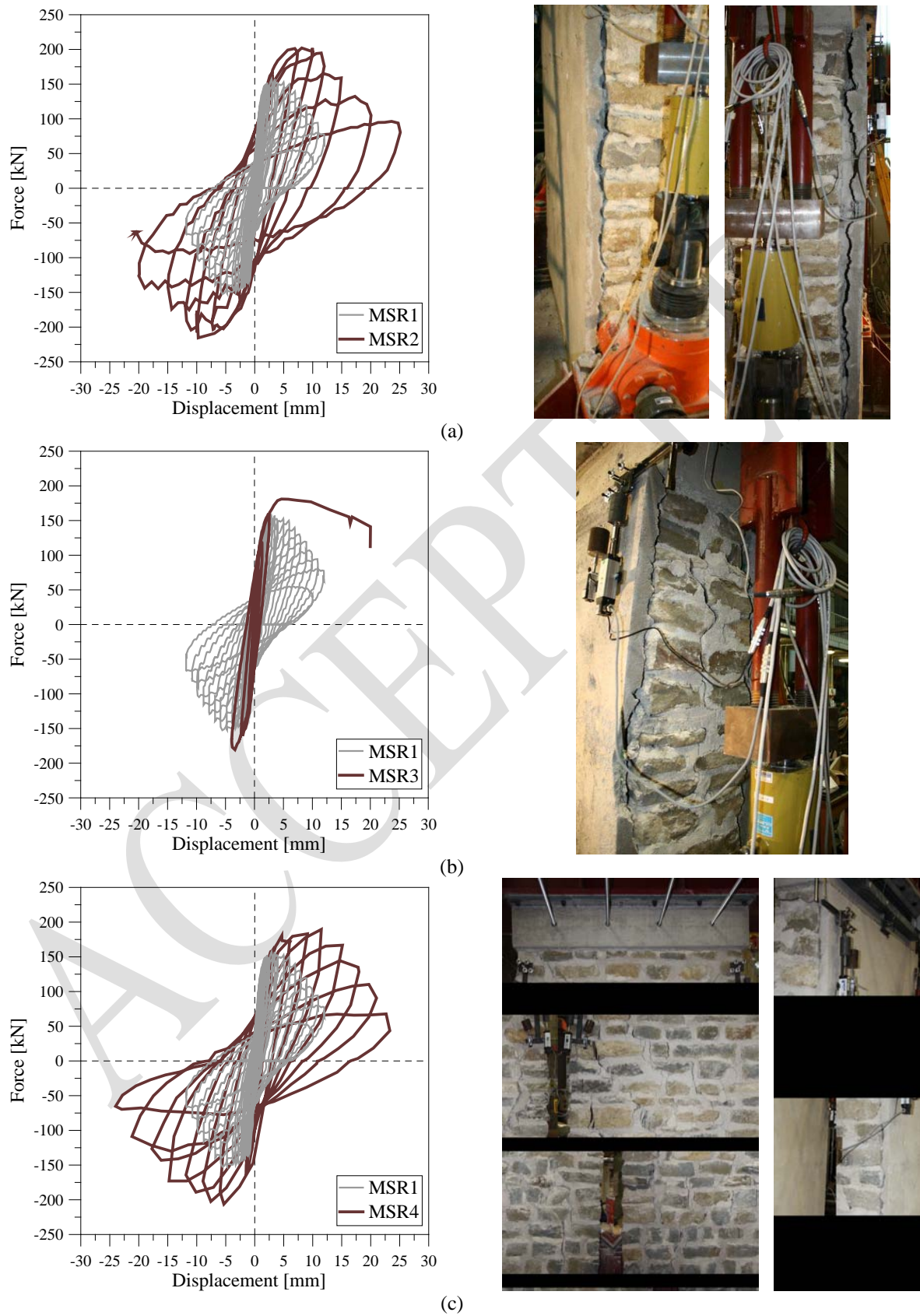
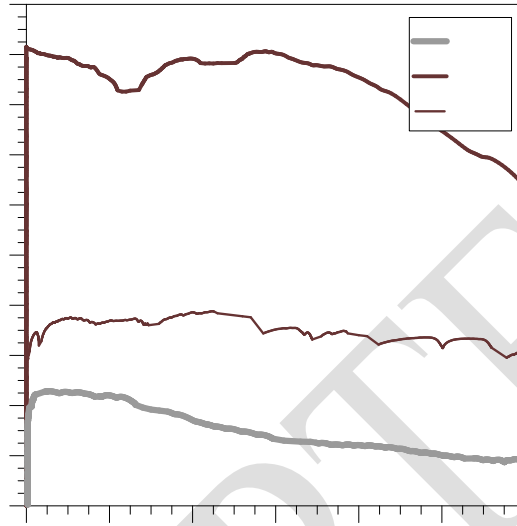


Fig.8. Load H -lateral top displacement u curves and failure configurations obtained from SC experiments. (a) Specimen MSR2; (b) specimen MSR3; (c) specimen MSR4.

679

680 **Figure 9**

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683 **Fig.9.** Load C-diagonal compression strain ε_c curves obtained from DC experiments (skeleton curves obtained from
684 cyclic test measurements). Positive strain ε_c denoting compressive shortening.

685

686 **Figure 10**

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Fig.10. Diagonal crack in the URM specimen DC1.

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690 **Figure 11**

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Fig.11. Cracking of the reinforce coating in specimen DC2.

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694 **Figure 12**

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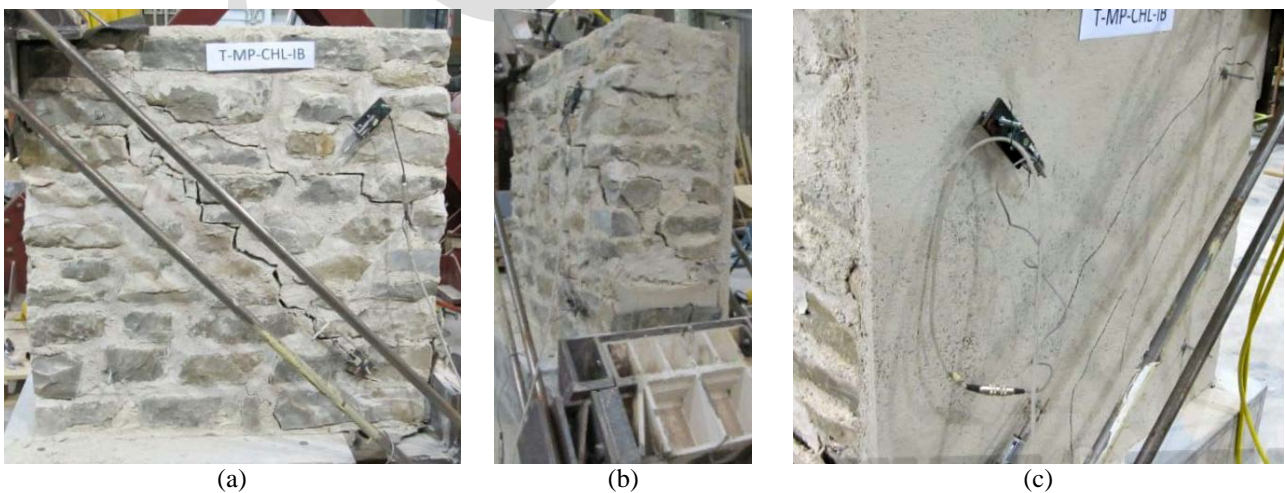


Fig.. DC experiment of the RM specimen DC3. (a) Crack pattern on the face treated with reinforced repointing; (b) evidence of out of plane deflection and (c) cracks in the face reinforced with the GFRP mesh.

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698 **Figure 13**

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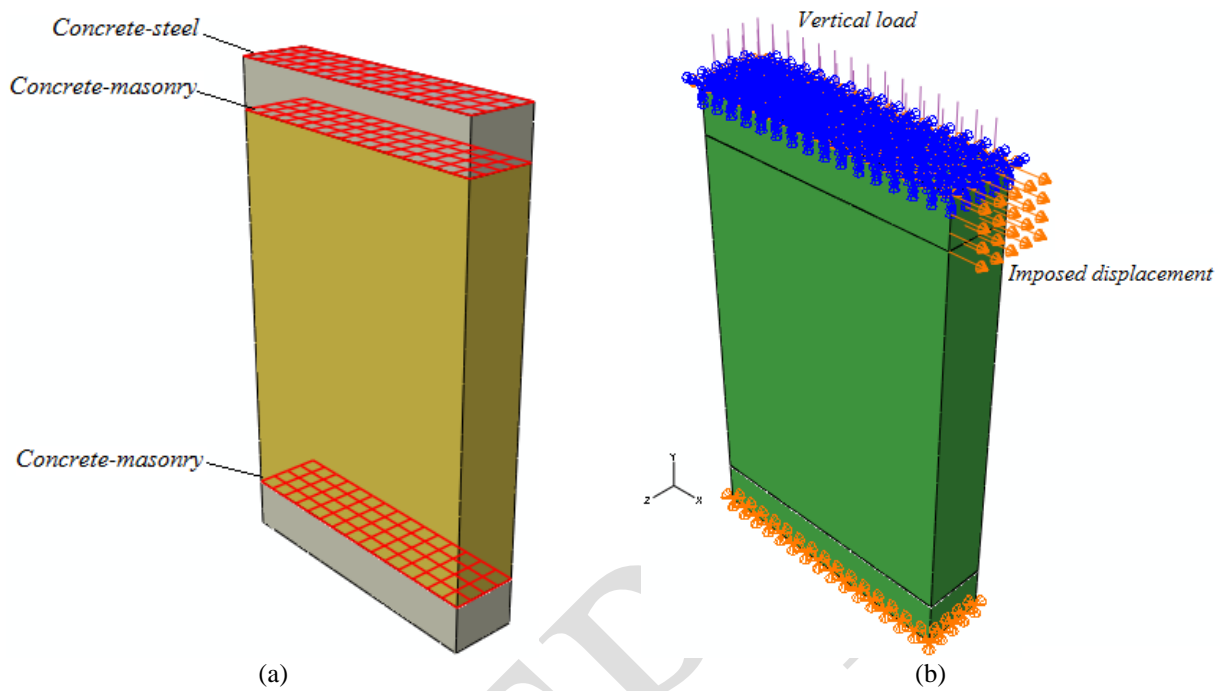


Fig.13. FE-MSR1 numerical model (ABAQUS/Standard). (a) Concrete-masonry and concrete-steel contact surfaces for the introduction of "tie" constraints; (b) boundaries and loads.

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701

702 **Figure 14**

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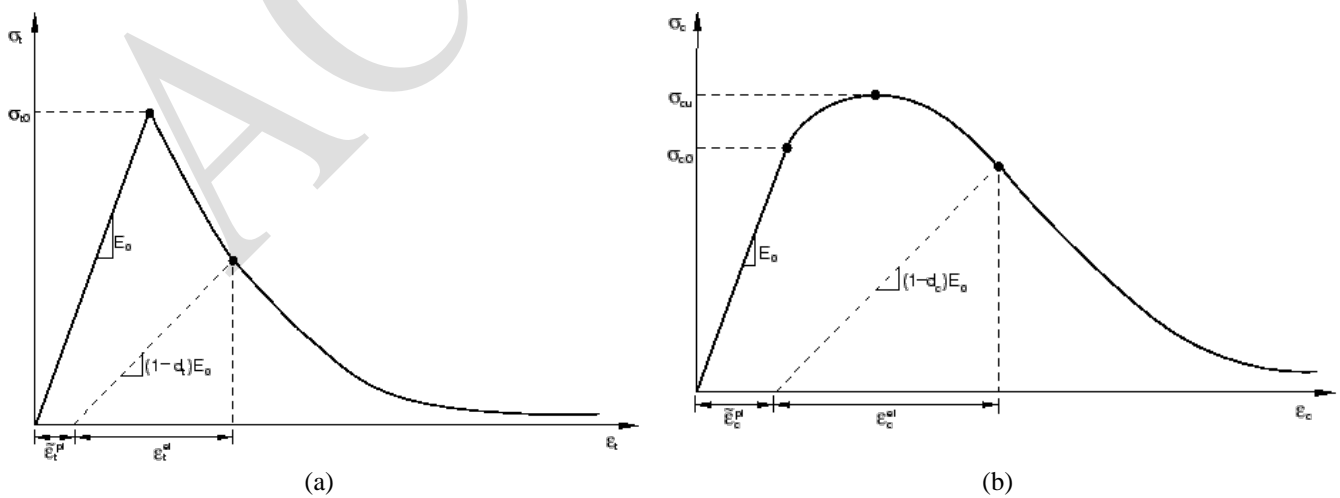


Fig.14. Mechanical behaviour of masonry under uniaxial (a) tension and (b) compression [16].

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706 **Figure 15**

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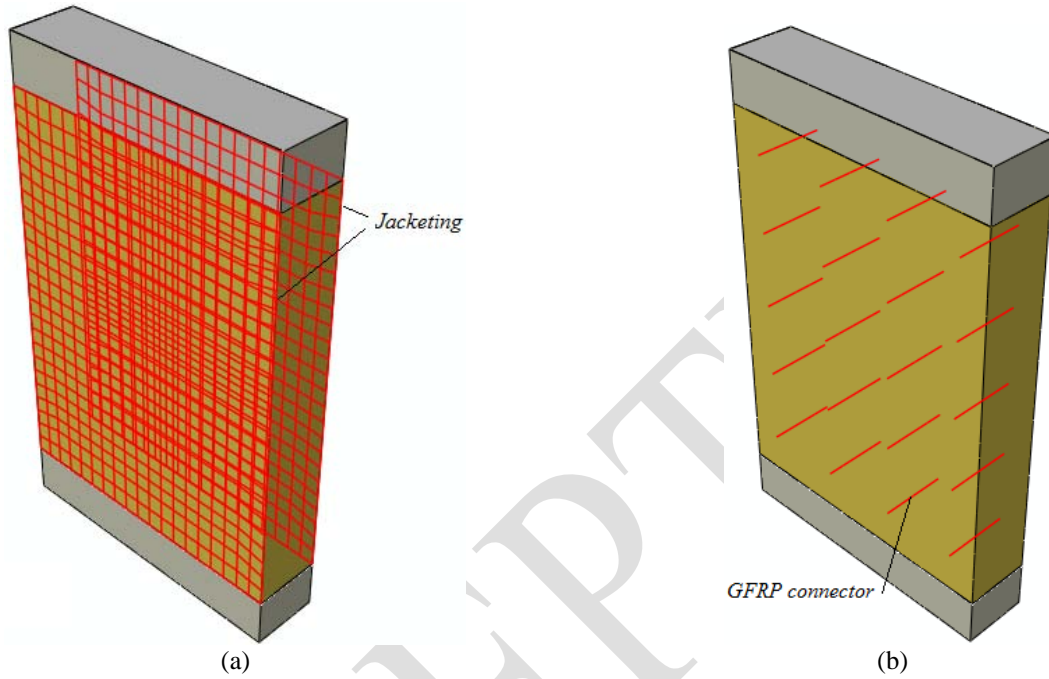
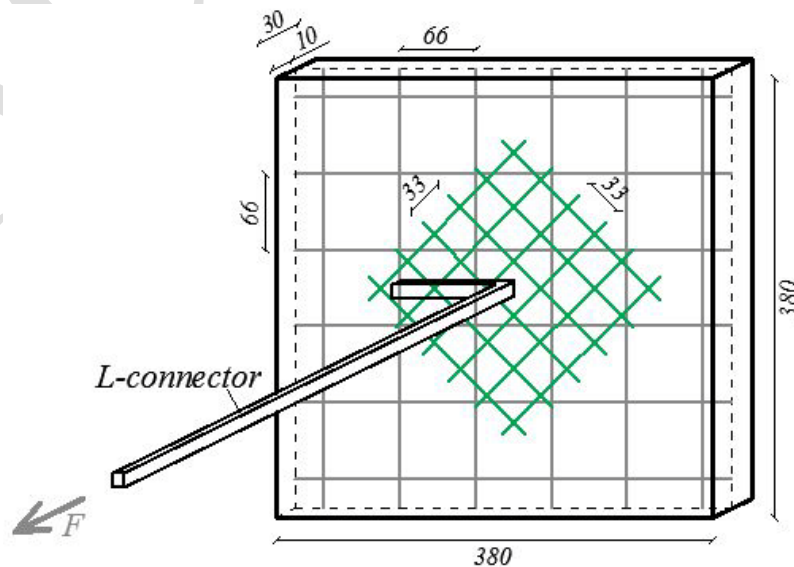


Fig.15. FE-MSR2 numerical model (ABAQUS/Standard). (a) Contact surfaces at the interface between the masonry panel and the GFRM jacketing; (b) location of the GFRP L-shaped connectors.

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709 **Figure 16**

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Fig.16. Test setup for the extraction experiments carried out on small specimens. Nominal dimensions in mm.

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714 **Figure 17**

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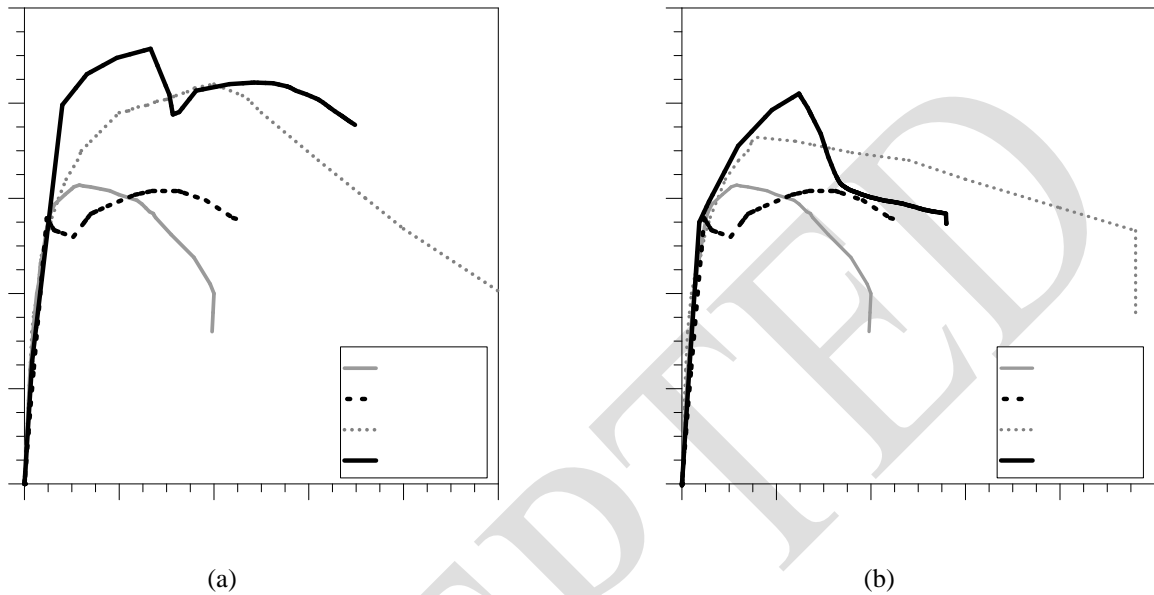


Fig.17. Experimental (skeleton curve derived from cyclic test measurements) and numerical (ABAQUS/Standard) comparisons for the SC URM (MSR1) and RM specimens. (a) Specimen MSR2 (double GFRM jacketing); (b) specimen MSR3 (single GFRM jacketing).

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719 **Figure 18**

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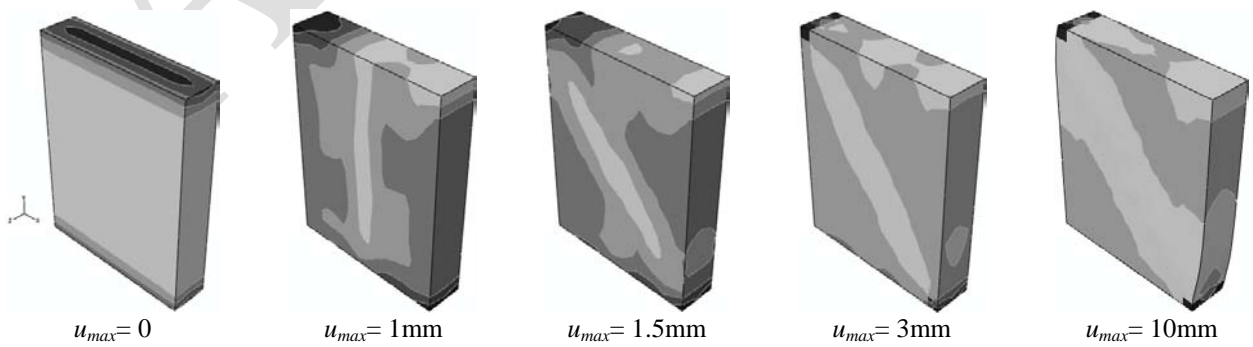


Fig.18. Qualitative distribution of maximum principal stresses in the URM specimen MSR1. Gray-scale contour plots tending from black (compression) to white (tension). ABAQUS/Standard.

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724 **Figure 19**

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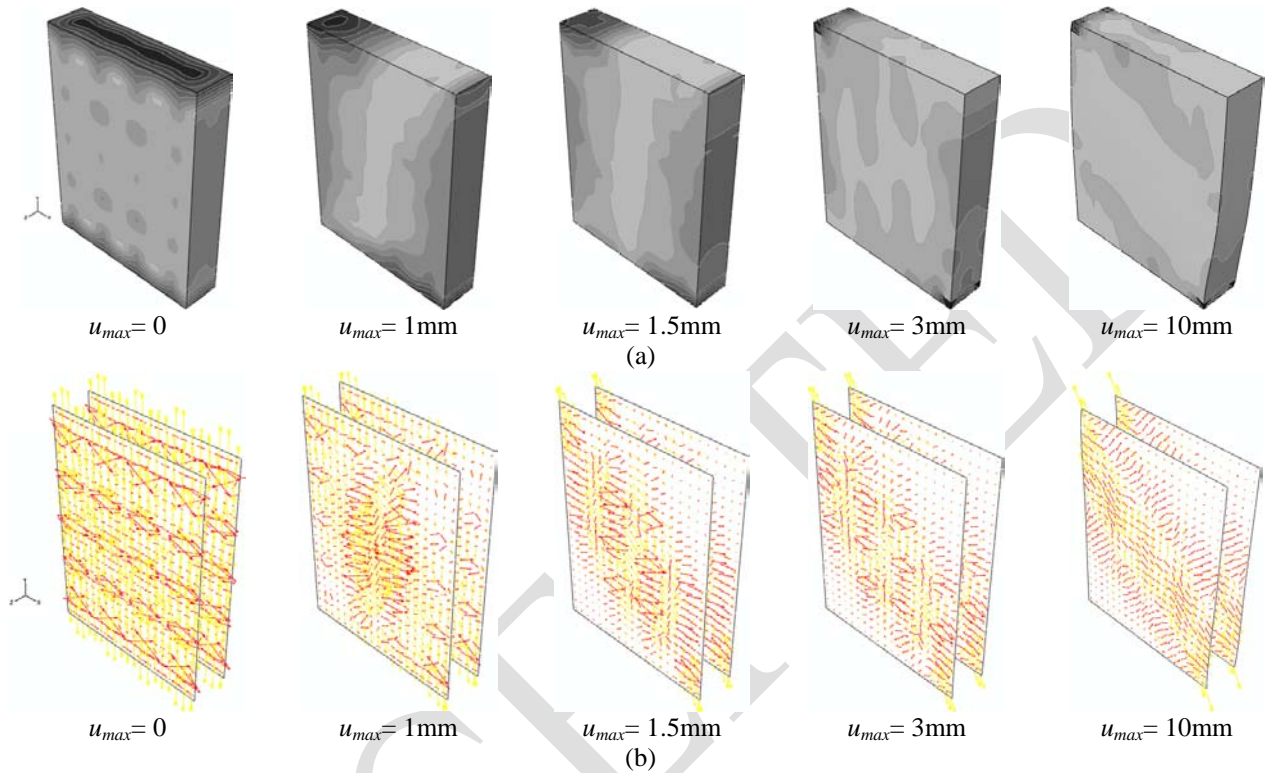


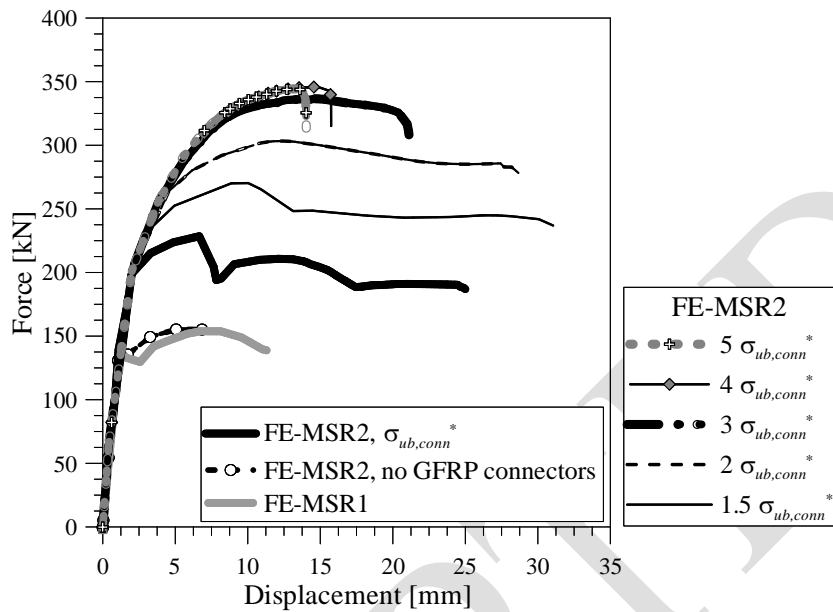
Fig.19. Qualitative distribution of maximum principal stresses in the RM specimen MSR2 (double GFRM jacketing).
(a) Masonry panel; gray-scale contour plots tending from black (compression) to white (tension);
(b) GFRM jacketing (vectorial representation). ABAQUS/Standard.

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728 **Figure 20**

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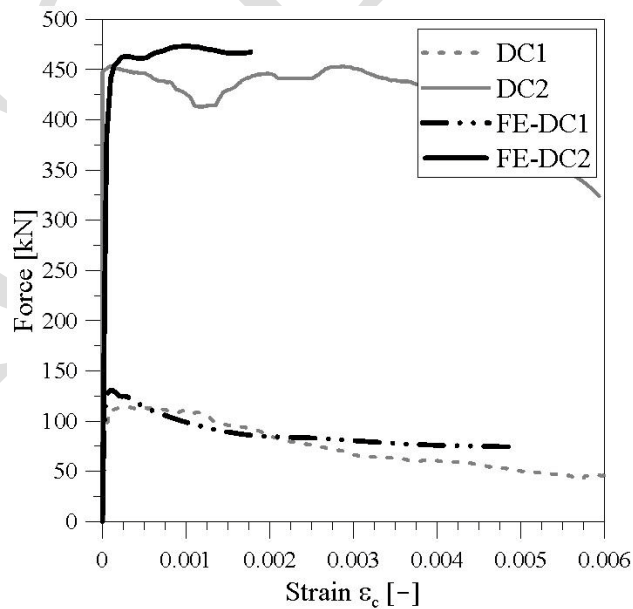
731

Fig.20. Strengthening effect of the L-shaped GFRP connectors (FE-MSR2), compared to the URM specimen (FE-MSR1). ABAQUS/Standard.

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734 **Figure 21**



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Fig.21. Experimental (skeleton curves derived from cyclic test measurements) and numerical (ABAQUS/Standard) comparisons for the URM (DC1) and RM (DC2; double GFRM jacketing) specimens. Positive strain ϵ_c denoting compressive shortening.

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743 **Table 1**

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745 **Table 1.** SC and DC experiments on URM and RM specimens.
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Test	Specimen	Reinforcement	Reinforcement properties
SC	MSR1	-	-
	MSR2	GFRM jacketing	GFRP reinforced mortar coating on both the faces of the specimen
	MSR3	GFRM jacketing	GFRP reinforced mortar coating on a single face of the specimen
	MSR4	Hybrid technique	GFRP reinforced mortar coating on one face + "Reticolatus" on the other
DC	DC1	-	-
	DC2	GFRM jacketing	GFRP reinforced mortar coating on both the faces of the specimen
	DC3	Hybrid technique	GFRP reinforced mortar coating on one face + "Reticolatus" on the other

747

748 **Table 2**

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750 **Table 2.** SC test results.

751 R_{load} = ratio between the maximum load H_{max} of RM specimens, compared to that of URM sample MSR1.

752 R_{disp} = ratio between the ultimate lateral displacement u_u of RM specimens, compared to that of URM sample MSR1.

753 R_f = ratio between the equivalent tensile strength f_t of RM specimens, compared to that of URM sample MSR1.

754 * Specimen subjected to a partial cyclic test protocol (Fig.8b).
755

Specimen	Maximum load H_{max}				Maximum lateral displacement u_{max}			Failure lateral displacement u_u			f_t [MPa]	R_t [-]
	Pos. [kN]	Neg. [kN]	Avg. [kN]	R_{load} [-]	Pos. [mm]	Neg. [mm]	Avg. [mm]	Avg. [mm]	u_u/h [-]	R_{disp} [-]		
MSR1	157	152	155	-	12.00	11.81	11.90	7.87	0.004	-	0.180	-
MSR2	209	222	216	1.39	25.15	20.38	22.77	14.98	0.007	1.90	0.312	1.73
MSR3*	182	181	181	1.17	24.14	3.96	14.05	20.05	0.010	2.55	0.234	1.30
MSR4	195	206	201	1.30	24.09	24.08	24.08	16.10	0.008	2.05	0.278	1.54

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757

758 **Table 3**

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760

Table 3. DC test results.

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R_{load} = ratio between the maximum load C_{max} of RM specimens, compared to that of URM sample DC1.

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R_{strain} = ratio between the shear strain γ_u at load $0.8 C_{max}$ and shear strain γ_{cr} at the onset of cracking.

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Specimen	Maximum load C_{max} [kN]	R_{load} [-]	Shear strain γ_{cr} [-]	Shear strain γ_u [-]	R_{strain} [-]	Tensile strength f_t [MPa]
DC1	114	-	0.0019	0.0032	1.68	0.123
DC2	452	3.96	0.0044	0.0089	2.02	0.494
DC3	194	1.70	0.0035	0.0121	3.46	0.209

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765

766 **Table 4**

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768

Table 4. Input parameters for the mechanical characterization of masonry in the post-cracked regime

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(ABAQUS/Standard).

Tensile behaviour		Compressive behaviour	
f_t [MPa]	$\epsilon_{pl,t}$ [-]	f_c [MPa]	$\epsilon_{pl,c}$ [-]
0	0	0	0
0.1	0	2.5	0
0.1	0.0002	3.5	0.0035
0.03	0.0035		

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